## potable water

expansion vessels horizontal range









#### Introduction

Altecnic offer a complete range of expansion vessels to meet the requirements of most heating systems and for use with potable water.

The expansion vessels are manufactured to meet the requirements of PED 97/23/EC Directive and BS EN 13831:2007 'Closed expansion vessels with built in diaphragm for installation in water'.

#### Design

Horizontal vessel with mounting plate for auxillary equipment.

Manufactured in carbon steel with a two or three part weld construction.

Replaceable bladder except for 25 litre vessel.

Pre-pressurised air chamber with synthetic rubber compound bladder.

The internal surfaces of the vessel in contact with the water are coated against corrosion.

External surfaces have a blue durable powder coated finish.

Suitable for temperatures up to 70°C, resistant to ethylene or propylene glycol mixtures and has low gas permeability.

Altecnic expansion vessels are all tested according to the Pressure Systems Directive.

#### How It Works

In a closed hot water circuit, the water cannot be compressed so any increase in volume, created by an increase in temperature, has to be accommodated by an expansion vessel.

When water is cold, the pre-charge pressure forces the bladder to collapse until the pump is started when the bladder starts to inflate.

As the temperature in the system increases, with the associated increase in pressure and volume, the expanded water enters the bladder creating additional volume and lowering the pressure.

When the temperature decreases, the pre-charge pressure forces the water from the bladder and back into the main water circuit.

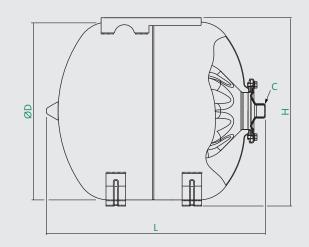
#### Materials

Component Shell Connections Bladder Coating

#### Material

Carbon steel Carbon steel Synthetic rubber compound Powder epoxy





Product Code	Capacity	ØD	L	н	С	Weight
	litres	mm	mm	mm	Connection	kg
PVH25W	25	280	492	298	G¾B	5.5
PVH50W	50	409	503	433	G1B	15
PVH60W	60	409	573	433	G1B	16
PVH80W	80	480	576	504	G1B	18
PVH100W	100	480	681	504	G1B	21

#### **Technical Specification**

Max. working pressure: Max. operating temperature: Factory air pre-charge: System water connection thread - male: Replaceable bladder: €€ marked 10 bar 70°C 2.0 bar - nitrogen BE EN ISO 228 50 to 100 litre sizes

WRAS approved product

### E & O.E

Altecnic Ltd Mustang Drive, Stafford, Staffordshire ST16 1GW T: +44 (0)1785 218200 E: sales@altecnic.co.uk Registered in England No: 2095101

# altecnic

altecnic.co.uk